DMC | DIE-MATIC CORPORATION

Equipment List

AUTOMATIC PRESS EQUIPMENT

Type	Press Make & Model	Tons	Die Height	Stroke	Bed L-R
Str. Side	Minster P2-45	45	11-12	2.5	43
Str. Side	Minster P2-45	45	11-12	2.5	43
GAP	Minster BI-60	60	10-13	3	32
Str. Side	Minster P2-100	100	12-15	3	48
Str. Side	Minster P2-100	100	12-15	4	48
Str. Side	Minster P2-100	100	12-15	4	48
Str. Side	Minster P2-200	200	15-21	6	48
Str. Side	Minster E2-200	200	15-21	8	72
Str. Side	Minster E2-300	300	12-18	8	60
Str. Side	Minster E2-300	300	18-24	12	84
Str. Side	Minster E2-400	400	22-28	12	108
Str. Side	Minster E2-400	400	22-28	12	144
Str. Side	Minster E2-400	400	14-20	8	72
Str. Side	Minster E2-500	500	15-21	8	72
Str. Side	Minster E2-800	800	26-32	14	168
Servo	Aida DSF-N2-2000	220	19.7	2-6	84.6
Servo	Komatsu-H2W300	300	23.6	11.8	94.5

PRESSES - SECONDARY OPERATIONS

Type	Press Make & Model	Tons	Die Height	Stroke	Bed L-R
GAP	DANLY	200	10.-30.	6	34
GAP	AIDA	200	11.0-19.0	9	33

MACHINING EQUIPMENT

Type	Machine Description	Qty.
Wire EDM	Mitsubishi FA10S Advance 13.8” x 9.8” Travel x 8.7” Z-Height	1
Wire EDM	Mitsubishi MV2400R Advance Plus 23.6” x 15.7” Travel x 12.2” Z-Height	1
CNC Lathing Machine	Haas ST35 14” Max Diameter 32” Max Turn Length	1
CNC Milling Machine	Makino FNC 128 44” x 24” Travel x30” Z-Height 3,000 RPM Mill	1
CNC Milling Machine	(New) Ellison DNM 4500 31.5” x 17.5” Travel x 20” Z-Height 12,000 RPM Mill	1

INSPECTION EQUIPMENT

Qty.	Machine Description
1	7-6-5 DCC Coordinate Measurement Machine
1	Micro Vu Vertex 312HC vision system with rotary drive & touch probe
1	Starrett HE400 Comparator
1	Hexagon Global Advantage 09-15-08
1	Mitutoyo SJ400 Profilometer
1	Gage Pin Set 0.011" to 1.000"

WELDERS

Welder Type	Make & Model	K.V.A
Resistance	McCreery	90
Resistance	Peer	75
Resistance	Taylor-Winfield	120
Resistance	Banner	120/120/120
Resistance	Medar	120/120/120
Resistance	Medar	120/120/120
Resistance	Medar	120/120/120
Resistance	Medar	120/120/120/120
Resistance	Robotron	200/200
Resistance	TJ Snow	125
Resistance	TJ Snow	125
Resistance	TJ Snow	120
Resistance	TJ Snow	125
Resistance	TJ Snow	120 / 120

SOFTWARE

Type	Brand
CAD	AutoCAD Mechanical Desktop, SolidWorks and Solid Edge
CAD File Format Translator	FormatWorks (conversion utility for CATIA, NX, etc. native files)
CAM	MasterCAM